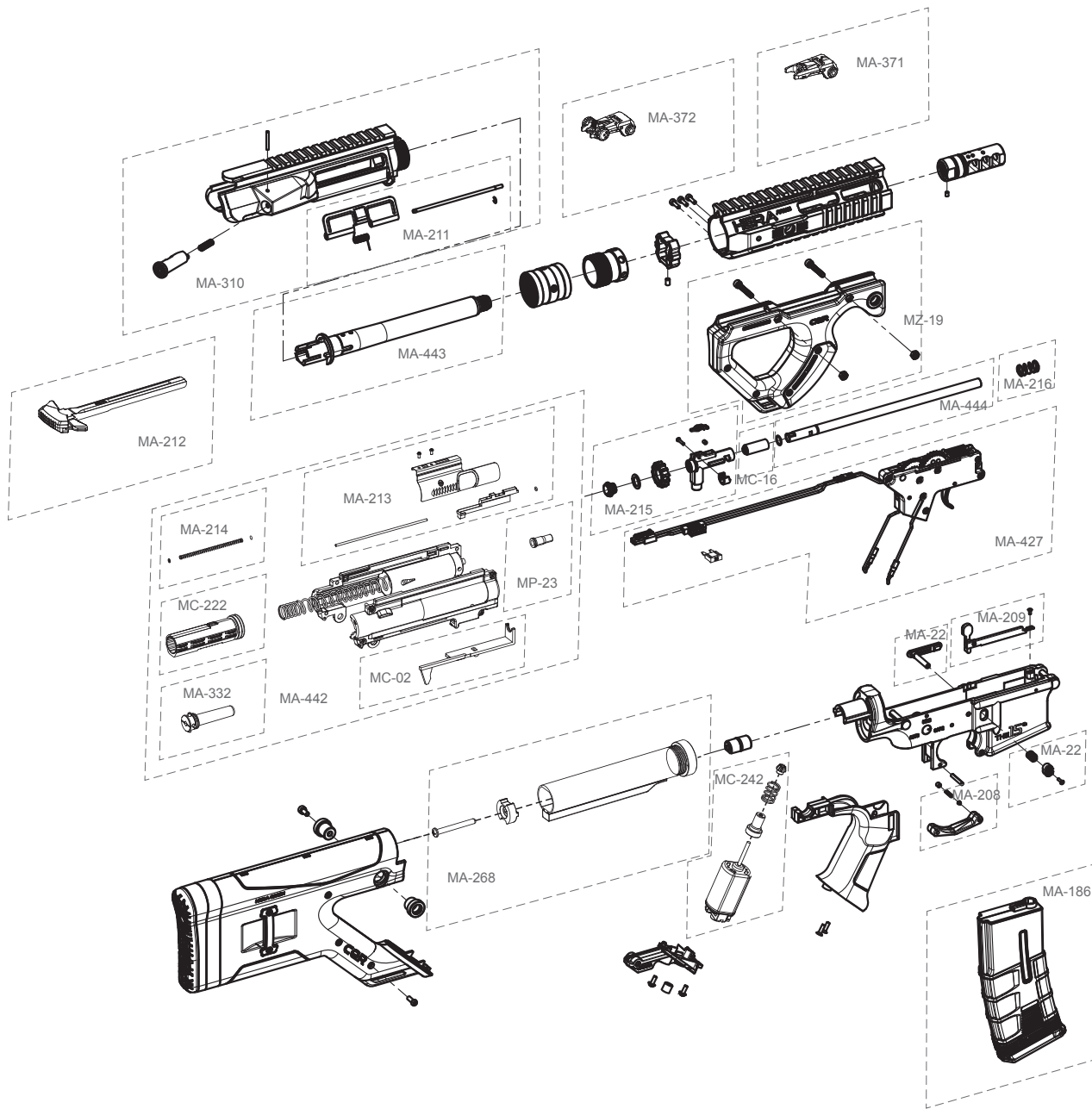


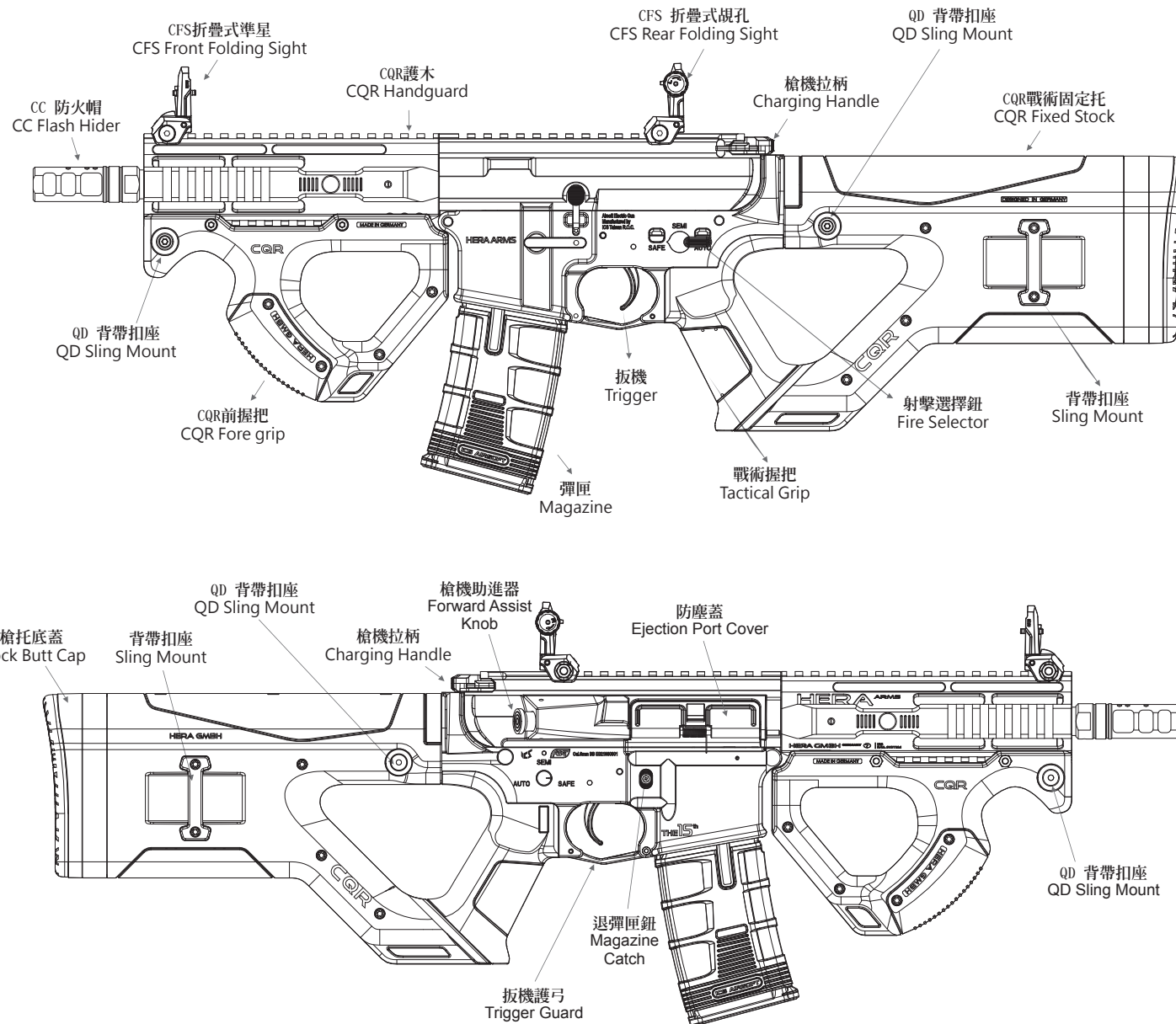
## 8 各部零件說明 Description

### ICS-390 HERA ARMS CQR

\*每一款槍型基本配備不同依實際出貨為主。圖片僅供參考。  
The components/accessories for each model may have kind of differences depending on the actual goods. Images are only for reference.



## 1 各部名稱 Series Component



相關系列產品型號與詳細規格，請以官方網站公布為主。  
For related series product models and detailed specifications, please refer to the official website.

## WARNING 警告 電槍使用之注意事項 Maintenance

- 請勿使用劣質或回收BB彈，以減少槍管損耗及避免卡彈。
- 一旦發生卡彈或射擊速度降低時，應立即停止射擊，以避免齒輪過度耗損。請使用通槍條將殘彈清除，或檢測電池電量後方可繼續使用。
- 不使用本產品時，請務必將射擊選擇鈕置於保險(S)的位置上，並將電池移除並定期使用通槍條清潔槍管。
- 請依照原廠附贈之保險絲規格使用。不當配置可能導致零件故障，槍內配置M100彈簧請用20A保險絲，M110以上彈簧請用25A保險絲。
- 彈頭直徑6mm，其槍口動能為二焦耳以下、射程範圍為50公尺以內。
- 適用年齡為十六歲以上，未成年人使用時需有成年人在場監督。
- 使用本商品不得改造或變造，並不得使用金屬彈頭。
- 「此槍非玩具」，濫用可能造成嚴重傷害，尤其是眼睛。使用時應確保本身及射程範圍內所有人員均已確實穿戴護目鏡。
- 使用方法或注意事項請詳閱說明書內容。  
(原產地: 台灣 / 製造商: 一芝軒企業有限公司 / 地址: 台中市神岡區東洲路79巷67號 / 電話: 04-25256461)
- To reduce the abrasion of inner barrel and to avoid jam, please do not use inferior or reused BB pellets.
- If your gun is jammed or the muzzle velocity has decreased, please stop shooting immediately in case the gear abrades excessively. Use the clearing rod to clear out the remaining pellets, or check your battery power before continue using your gun.
- Please engage the safety, dismount the battery and clear the inner barrel with the clearing rod periodically when not using this product.
- Please use the fuse with the specification according to the original one. Equipping improper fuse might cause malfunction to the components. If your gun is applied with a M100 spring, please use 20A fuse. If applied with a M120 spring, please use 25A fuse.
- The diameter of the BB pellet is 6mm. Its muzzle energy is less than two joules, and the shooting range is within 50 meters.
- The suitable age to operate is 16 and above. Adults must supervise at aside while juveniles operate the product.
- Modify, reform, and use of metal bullets on this product are strictly forbidden.
- This is NOT a toy. Abusing might cause severe injuries, especially to the eyes. Before operating, please make sure that every Personnel in the shooting range have worn eye protections properly, including the operator himself.
- Please read the manual for instruction or precaution.  
Origin: Taiwan / Manufacturer: ICS enterprise Co., Ltd / Address: No.67, Ln. 79, Dongzhou Rd., Shengang Dist., Taichung City 429, Taiwan / TEL: (886) 4-2525-6461



## 2 彈匣使用方式 Magazine attachment

### 2-1 裝BB彈方式 Load BBs

將彈匣上蓋依箭頭方向推開再倒入BB彈。  
Open the cover to load BBs.

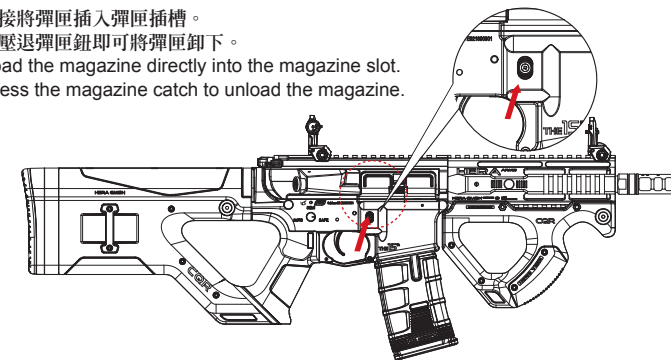
建議使用 6mm BB彈  
6mm caliber BBs are recommended for optimum performance.



依箭頭方向旋緊彈匣底下旋鈕，即可將BB彈順利送出。  
To charge BB feed spring, please rotate the gear under the magazine.

### 2-2 裝卸彈匣 Magazine Loading and Unloading

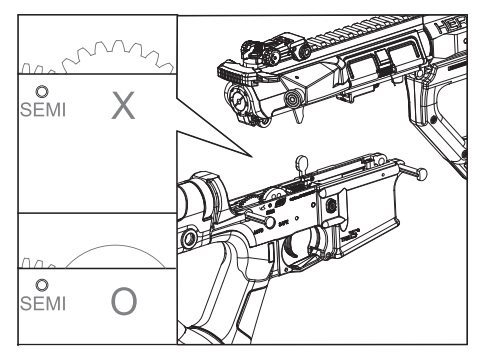
- 直接將彈匣插入彈匣插槽。
- 按壓退彈匣鈕即可將彈匣卸下。



### 3 可動部的說明 Operation

#### 3-1 槍身結合3號齒正確位置圖 The correct position of sector gear before reassembling

**注意** 未進行歸位校正，會損壞活塞及齒輪。  
\*The piston and gear may be damaged without correcting the position in advance.

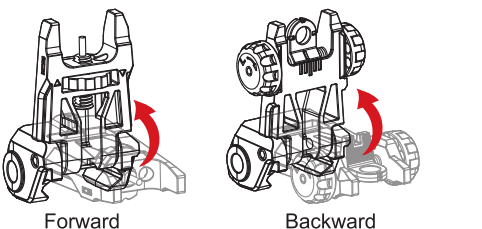


3號齒在槍身結合時，必須轉到正確位置，才可將上槍身蓋下。  
Make sure the sector gear is turned to the correct position before reassembling the receiver/gearbox.

### 4 精確射擊調整動作 Precision Targeting Adjustment

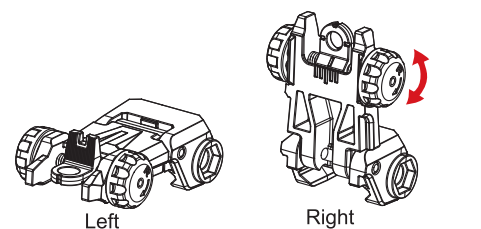
#### 4-1 準星視孔調整方式 Front and Rear Sight Adjustment

##### A: 開合準星視孔 Rear and Front sights usage



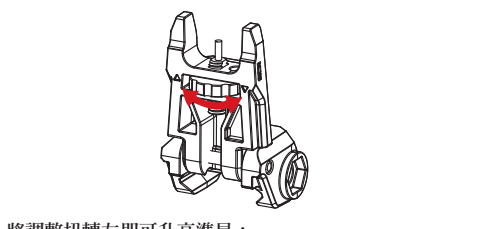
準星視孔立起或收合皆可瞄準  
You can aim with the Front and Rear sight either raised or folded.

##### B: 視孔調整方式 Rear sight adjustment



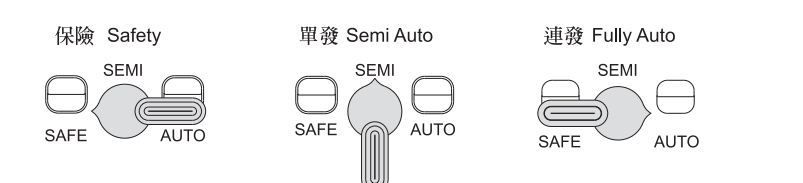
依旋鈕方向旋轉即可將視孔左右調整  
Rotate clockwise to aim right.  
Rotate counter clockwise to aim left.

##### C: 準星高度調整 Front sight adjustment



將調整扭轉左即可升高準星；  
將調整扭轉右即可降低準星。  
Rotate the dial counterclockwise to raise the aiming point.  
Rotate clockwise to lower the aiming point.

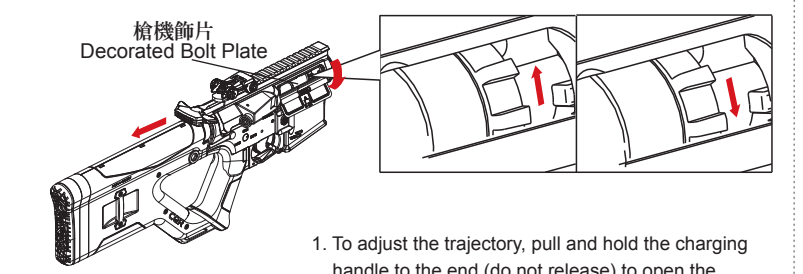
#### 4-2 選擇射擊模式 Shooting Mode Setting



\*此系列產品具備「關保險自動釋放彈簧功能」。  
1. 槍上有彈匣的情況下，關保險會自動釋放彈簧，有機率造成第一發雙彈射出或者小便彈，屬正常情況。  
2. 槍枝使用完畢，請轉至單發模式下，擊發2-3下後做清槍動作，再關保險確保槍管內已無殘彈。  
3. 上下槍身分解前，務必先關保險釋放彈簧，避免造成齒輪倒轉損壞活塞。  
\*關保險自動釋放，可延長彈簧壽命，避免長期擠壓造成疲乏

### 5 H-UP彈道調整 H-UP adjustment

**注意** 非必要時，手指請勿放置於H-UP調整處，避免受傷。  
\*To avoid injuries, only put your finger on the H-up adjustment when necessary.

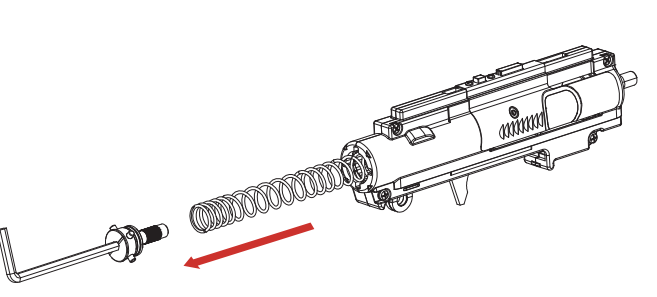


1. 將槍機拉柄往後拉(不可放開)，防塵蓋下翻、槍機飾片向後打開，即可進行彈道調整。  
2. 視彈道進行撥盤調整，調整完即可放開槍機拉柄。

#### 3-2 快拆尾頂桿 QD Spring Guide

1. 使用4mm六角板手，對準尾頂桿往內推入後旋轉45度  
2. 將尾頂桿與彈簧抽出  
\*安裝彈簧後依照步驟1倒序組裝

1. Use 4mm Allen key, insert it to the spring guide and then press down to turn 45 degrees.  
2. Take out the spring guide and spring.  
\* Reverse the above steps to install spring.

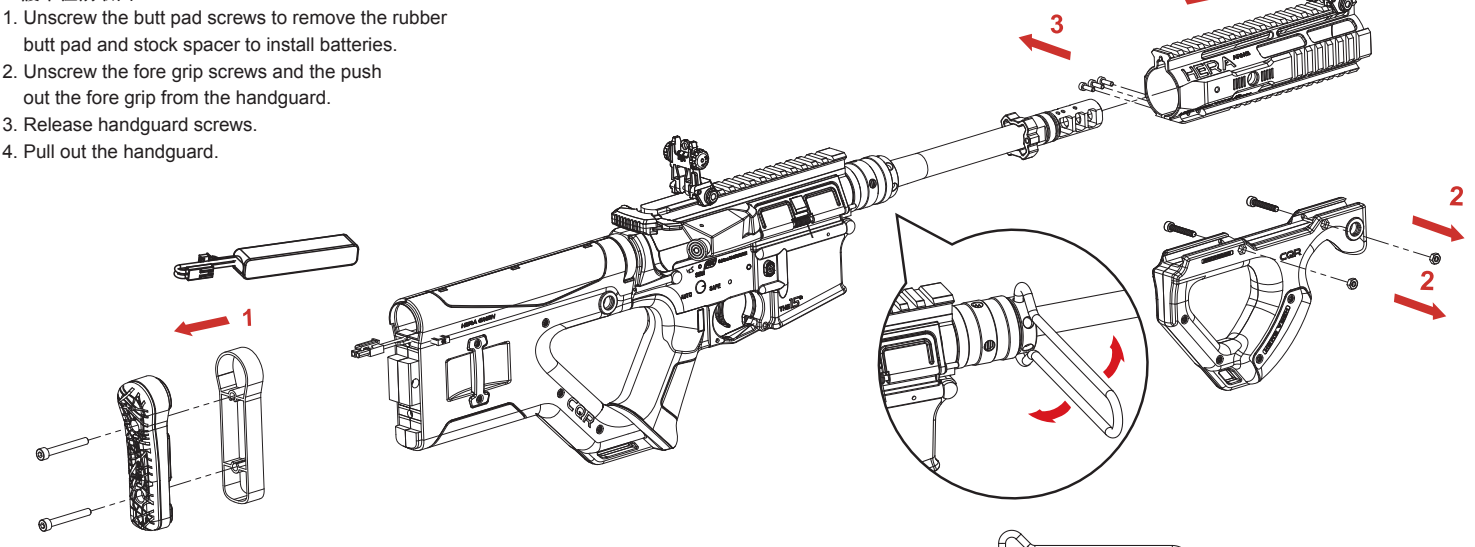


### 6 電池及護木的拆裝方法 Batteries and handguard installation

**注意** 重新組裝時，必須依反向動作組合  
\* Reassembling is the reverse of disassembling procedures.

1. 拆開槍托底板螺絲，即可安裝電池。  
2. 拆開前握把螺絲，往前抽出即可取下。  
3. 拆開護木螺絲。  
4. 護木往前取出。

1. Unscrew the butt pad screws to remove the rubber butt pad and stock spacer to install batteries.  
2. Unscrew the fore grip screws and the push out the fore grip from the handguard.  
3. Release handguard screws.  
4. Pull out the handguard.

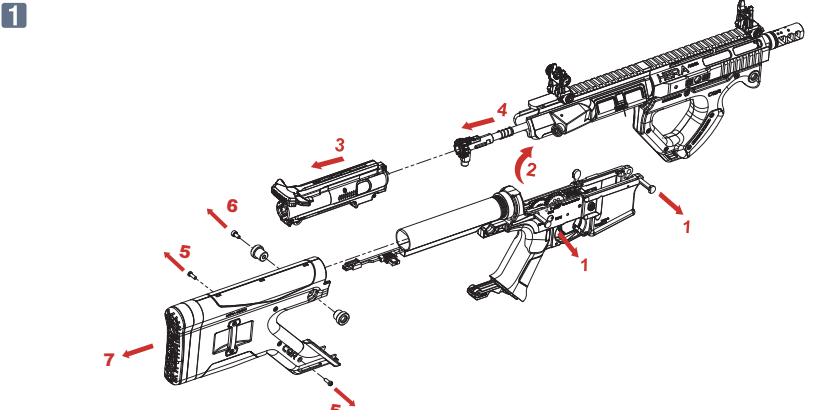


拆解槍管固定環工具  
Outer Barrel Ring Tool

說明:如欲拆解槍管,可使用槍管固定環工具拆解槍管  
附註:可另購買  
Note: The outer barrel assembly can be removed by using the outer barrel ring tool.

### 7 槍枝拆解 Disassembling

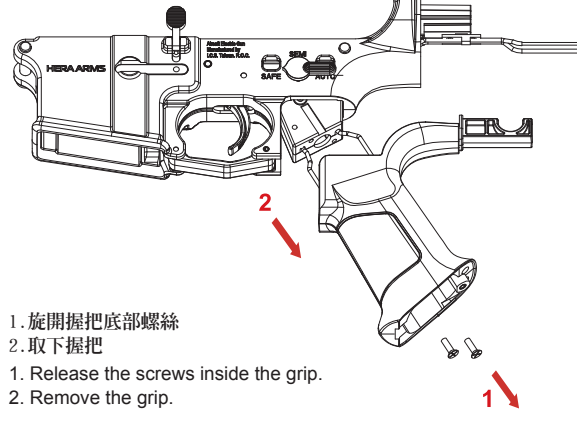
**注意** 先卸彈匣跟電池，再進行拆解  
\* Unload the magazine and battery before you proceed to disassemble.



1. 將槍身前後結合銷推出  
2. 將上槍身往斜前方取出  
3. 拉柄連同上齒輪箱一同取出  
4. 取出H-UP組  
5. 旋開槍托固定螺絲  
6. 旋開QD扣螺絲  
7. 往後抽出取出槍托

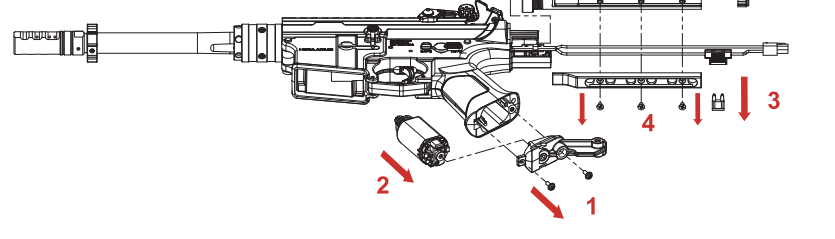
1. Push out the front and rear receiver pins.  
2. Separate the upper receiver assembly.  
3. Take out the upper gearbox along with the charging handle.  
4. Take out the hop-up unit.  
5. Remove the screws on both sides.  
6. Unscrew the QD sling mount screw and then remove the QD sling mounts.  
7. Remove the CQR stock.

#### 3 握把 Pistol Grip



1. 旋開握把底部螺絲  
2. 取下握把  
1. Release the screws inside the grip.  
2. Remove the grip.

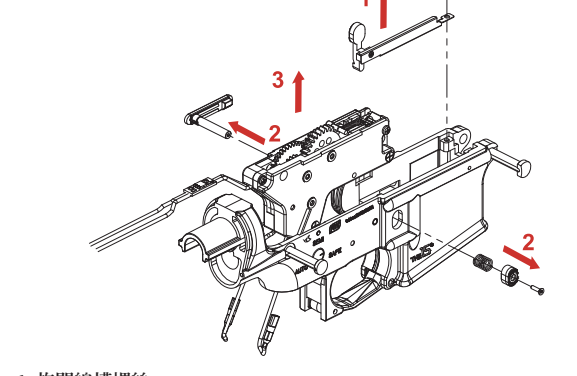
#### 2 馬達與托桿 Motor and Stock Tube



1. 旋開握把底蓋螺絲並卸下握把底蓋  
2. 將馬達拆下  
3. 取下保險絲  
4. 拆解槍托擋塊與托桿下蓋螺絲  
5. 拆解槍托固定桿螺絲取下托桿

1. Unscrew and remove the pistol grip butt cap.  
2. Take the motor out.  
3. Remove the fuse.  
4. Remove the tube rubber block and tube lower cover screw.  
5. Release the tube screw then remove the tube.

#### 4 齒輪箱 Gearbox



1. 旋開槽螺絲  
2. 旋開彈匣卡榫螺絲並取下  
3. 將下齒輪箱取出  
1. Release the crew on wire guard assembly.  
2. Remove the screw on the magazine catch button.  
3. Take out the lower gearbox.